# **STI CO., LTD.** Supreme Thermal Instrument



## Greeting Technology Company for Customer Satisfaction



STI Co.,Ltd, have contributed the development of all industries by suppling our products and services satisfying each epochal demands in the field of industrial furnace heated by electricity, the establishment year of our company.

It has come the real at present which we thought as the ideal not long ago.

The advanced materials manufacturing processes for optical communication, semi-conductor, ceramics, etc which are supporting a information society in modern times need inevitably the thermal technology. STI's specialization field is the research and development of advanced material heating equipments on the basis of our creative and up-to-date high thermal technology.

We, STI, will do constantly our best to develop the future thermal technology and to maintain as "Technology company for Customer Satisfaction" with the excellent technology power, sincere service system, wide and deep experiences accumulated for a long time we have.

Please consider us as the partner seeking for endless possibility, and feel free to contact us for and question. Thank you.

## **History**

Certificate

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<b>2007</b> Jul	Converted to STI Co., LTD
<b>2008</b> Aug	Acquired K mark certification (Electronic kiln)
<b>2009</b> Feb Jul Nov	Established technology institute Export of optical fiber equipment (China) Selected as a designated company for military service exemption
<b>2012</b> Apr Oct	Recognition of clean workplace Certified as an excellent green biz
<b>2013</b> Aug Dec	Expanded and relocated Gumi Awarded "top exporter of 5 million dollars"
2014 Apr May Jul Nov Dec	Certified as a corporation specialized in components and materials and selected as excellent corporation Reaffirmed as a venture corporation Certified as a corporation specialized in root technology Awarded "a man of merit" for venture vitalization by Administrator Awarded grand prize of advanced venture industry of Daegu, Gyeongsangbuk-do by the minister of Trade, Industry and Energy Awarded grand prize of small and medium size companies of Gyeongsangbuk-do (Technology development) by governor of Gyeongsangbuk-do
2015 Jun Nov Dec	Designated as a promising export small and medium sized company by the Small and Medium Business Administration Awarded "Best company of Gumi-si" by Gumi-si. Selected Gyeongbuk Pride Product (kiln) Awarded "a presidential citation"
2016 Dec	Achieved \$ 15 million in exports
<b>2017</b> Apr Dec	Designation as Global Small Giant Company Achieved 44 million dollars in exports
2018 Jan May Jul Nov Dec	Expanded and moved Head Office to Daegu Designation as World Class 300 Company Selected as Superior Venture Company Selected as KDB Global Challengers 200 Company Designated as Daegu Metropolitan city Star 100 Company Selected as 2018 Trader of the Year
<b>2019</b> Feb	Achieved "55th The day of Trade. 100 Million Dollars Export Tower" Signed Acceptance report with 'C' buyer for Optical Fiber Preform Equipment Receiving a minister citation for labor-management cooperation CEO
Mar Dec	Receiving a minister citation for Model Taxpayer Selected as Excellent corporation R&D center



www.stifurnace.com

## **Main Products**

#### LED



LED phosphor

vacuum &

atmosphere

Sintering Furnace



Phosphor

Vacuum type

Graphite Heater

Furnace

Phosphor Horizontal & Vertical tube Furnace

Vertical tube

furnaces

[12°±wafer]

furnaces

Semiconductor



Horizontal tube furnaces [6°±wafer]

#### Ceramic





Baking Furnace



Elevator Type Sintering

Furnaces

Catalyst steam Sintering Furnaces [Elevator car bottom type]



Vacuum Sintering Furnace



Sintering

Furnaces

Grease removing Furnaces



Recirculating Furnaces



Two chamber batch type Metallic





Car Bottom

Туре

Furnace









Vacuum Induction Melting Furnace

Rotary Forging Furnace

Car bottom type furnaces

Vacuum Hydrogen Atmosphere Furnace

#### Experiment









High Temperature Furnace [SFS-200]

High Temperature Furnace [SFMH-200]

Thermal shock test furnace

Other

Monitoring furnace

Horizontal tube furnace [3 zone tube]



Silica Preform Sintering Furnace



Preform Elongation furnaces



STI Electronic Klin

continuous Furnace

Heating

## LED

#### Phosphor

## LED phosphor vacuum & atmosphere Sintering Furnace

#### Specification

Maximum Temperature	1,650℃
Maximum Vacuum Degree	5x10 <sup>-4</sup> torr
Maximum Pressure Degree	3 bar
Heating Element	Super kanthal
Using Gas	H2, N2
Case	Double face steel(Stainless), Water convection cooling



### Phosphor Horizontal & Vertical tube Furnace



#### Phosphor Vacuum type Graphite Heater Furnace



#### Sapphire growing & Annealing Furnace

<u></u>	
Maximum Temperature	1,500°C
Temperature Variation	±1°C
Heating Element	SiC, MoSi <sub>2</sub>
Using Gas	H2, N2
Case	Double face steel(Stainless), Water convection cooling



## Semiconductor

Furnace System	- High temperature heating device for Wafer heat-treatment - Heating Element : M₀Si₂ - Recommended Ambient Clean Class : about Class 1,000
Control System	- PC control : PCL control method(Network & Monitoring available) - Programmed to be operated by both auto and manual modes.
Safety device	- Alarm and cutoff devices are installed against the gas leakage & cooling Water. - Cutoff device are installed against the electric overload or leakage

#### Vertical tube furnaces[12°±wafer]

Specification		
Heating temperature	400~1,450°C	
Wafer size	4~12inch	
Wafer capacity	15~100PCS	
Vacuum pressure	5x10 <sup>-3</sup> torr	
Process tube	Quartz	
Process control	PLC auto control	



#### Horizontal tube furnaces[6°±wafer]

#### Specification

Heating temperature	200~1,100°C
Wafer size	4~8inch
Wafer capacity	15~200PCS
Vacuum pressure	5x10 <sup>-3</sup> torr
Process tube	Quartz
Process control	PLC auto control



## Ceramic

#### Elevator Type Sintering Furnaces

#### Specification

Heating Temperature	1700°C
Effect Size	6 generation: W1,000 x H1,000 x L3,000mm 7 generation: W900 x H1,000 x L4,000mm 8 generation: W1,800 x H1,000 x L5,000mm
Temperature Variation	±5°C
Control Method	1~18 zone [touch & PLC control]
Heating Element	MoSi <sub>2</sub>
Power Supply	380~440V / 250~350KW
Heating Method	Four side walls heating



#### Baking Furnace

#### Specification

Maximum Temperature	1,500~1,800°C
Maximum Vacuum Degree	5x10 <sup>-2</sup> torr (Dry pump 8400L/min)
Maximum Pressure Degree	2~3 bar (50L/min)
Dimension(Heat Zone)	800 X 800 X 800
Heating Element	Graphite Heater
Using Gas	H <sub>2</sub> , N <sub>2</sub>
Case	Double face steel(Stainless&Aluminum), Water convection cooling





Heat Treatment Furnaces

Catalyst Steam Furnaces





Vacuum

Sintering

Furnace

ITO taget Sintering Furnaces

#### GPS

#### Specification

•		
Heating Temperature	2,000~2,400°C	-
Dimension	150 x 150	-
Temperature control	1 Zone P.I.D control	-
Pressure	MoSi2[1800°…]: 90o bent type	-
Heating Element	Graphite plate heater	2
Insulation	Graphite rigid felt + Graphite cylinder	
Vacuum ventilation	D/P + R/P	-
Atmosphere	A high-degree vacuum -> Ar & N2 charge	_
Loading direction	Top door lading	-



#### **Recirculating Furnaces**

#### Specification

Operation Temperature	600°C
Furnace Internal Size	W1,000 x D900 x H1,250mm
Furnace External Size	W2,200 x D1,500 x H2,100mm
Electric Power	50kW
Using Gas	N <sub>2</sub> , Air
Temperature Variation	±8°C
Heating Rate	600°C/2hr





Calcinatory

Furnace

Two Chamber Batch Type

Continuous

Furnace

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## Metallic

#### Semi-Continuty Vacuum Heat Treatment Furnace



#### Specification

Maximum Temperature	1,400℃
Maximum Vacuum torr	5X10 <sup>-3</sup> torr
Heating Rate	1,000°C/30min
Cooling Rate	150℃/min
Vacuum degree in operation	1~10 <sup>-1</sup> torr
Heating Element	Graphite, Super Kanthal
Body Case	Water Circulation Double Structure
Cooling Type	Air , Oil Type
Vacuum Pump	Rotary Booster Standard Type
Using Gas	N <sub>2</sub> , Ar
Capacity	50kg, 150kg, 250kg, 350kg, 500kg, 1,000kg
Affiliated Products	Three Chamber's Vacuum Furnace

#### Car bottom type furnaces



#### Specification

Heating Temp	950~1050°C				
Heating Element	SiC				
Working size	W440 X H230 X D4500mm				
Power	110kW				

#### Vacuum Heat Treatment Furnace



#### Specification

Maximum Temperature	1,200~1,800°C				
Maximum Vacuum Degree	5X10 <sup>-4</sup> torr				
Heating Element	Graphite Rod or Board				
Insulation	Graphite Felt				
	Double Face Steel(Stainless), Water Convection Cooling				
Furnace Internal Size	W300~750 x H200~500 x L400~1,100mm				
Reg Temperature	1,500°C				
Heating Rate	40min				
Cooling Rate	40min				
Max Power	45~180kW				
Cooling Water	1~4m <sup>3</sup> /hr				
Cooling Gas	1.8~6.0m <sup>3</sup> /hr				

#### Rotary forging furnaces



#### Vacuum

#### Vacuum Induction Melting Furnace



#### Specification Maximum Temperat

Maximum Temperature	1,800℃			
Maximum Vacuum Degree	5X10 <sup>-4</sup> torr			
Heating	Induction(Transistor type)			
Crucible	Magnesia, Alumina, Silicon Carbide, etc			
Using Gas	Gas(N <sub>2</sub> , Ar, etc)			
Body Cooling	Water Jacket			
Disposal	Cu, Fe, etc			

#### Bell type furnaces



#### Specification

Heating Temp	500~1,300℃				
Working Size	Ф1,000XH1,500 mm				
Heating Element	SiC				
Capacity	5ton				
Power	300kW				

#### other

#### Vacuum Hydrogen Atmosphere Furnace



# SpecificationMaximum Temperature1,250°COperating Temperature1,150°CTemperature Variation±2°CPower Supply220V, 380V / 3 € / 100KWHeating Rate1,200°C/1.5hrEffective DimensionW520 X H540 X D1,650mmTube SizeW400 X H252 X D2.080mmUsing GasH2Control3 Zone ControlControl MethodProgram PI.D<br/>(Communication Board)

#### Sub-Zero Treatment Equipment



#### Specification

Normal Temperature	-70~ -90℃
Minimum Temperature	-196℃
Internal Dimension	W740 X D740 X H740mm
Effective Dimensions	W600 X D600 X H600mm
External Dimensions	W1,590 X D1,100 X H1,100mm

## **Experiment**

#### Application fields

- Melting

- Thermal ageing

- Annealing

- Decomposition in chemical analysis
- Thermal impact testing

#### Option

- Exhaust part[manual, automatic]

- Cooling equipment [manual, automatic]
- Thermostat is installed inside furnace.

#### High Temperature Furnaces[SFS-200]



TYPE	Internal dimension		Internal dimension External		External		Maximum Temperature	Normally Working Temperature	Phase	Weight
	W	D	Н	W	D	Н	°C	°C	Φ	kg
SFXQ-200	200	250	200	450	450	600	1,200	1,100	1	46
SFXQ-300	300	350	250	550	600	650	1,200	1,100	1	120
SFXQ-450	450	450	400	800	750	850	1,200	1,100	3	200
SFXQ-600	600	600	550	980	1,50	1,150	1,200	1,100	3	250
SFS-150	150	200	150	500	600	950	1,550	1,500	1	46
SFS-200	200	300	200	600	700	1,020	1,550	1,500	1	120
SFS-250	250	400	200	700	800	1,250	1,550	1,500	1	200
SFS-350	350	500	600	900	1,250	1,700	1,550	1,500	3	250
SFMH-150	150	200	150	650	700	900	1,800	1,650	1	150
SFMH-200	200	200	200	710	750	1,350	1,800	1,650	1	250
SFMH-250	250	400	200	1,050	800	1,500	1,800	1,650	3	300

#### High Temperature Furnaces[SFMH-200]





Thermal shock

test furnace



Monitoring furnace



Horizontal tube furnace (three zone tube)







Horizontal type vacuum tube furnace (auto open door system)

Materials recycling furnace

Vertical one-zone furnace



furnace type

SOFC stack test hox box system



Catalytic combustor

## **Optical**

#### **Furnace System**

- High temperature heating device for preform sintering. - Heating Element: MoSi2 (1,900°C) - Quartz Tube Size: Φ200 x H2,800mm(t=5mm)

#### **Rotation System**

- Rotation Angle :360°C
- Ratation rata : 0.5 ~ 5rpm(easily adjustable)
- No noise and vibration during rotation

#### **Control System**

- PLC control method(Network available)

- Programmed to be operated by both auto and manual modes.

#### Safety device

- Alarm and cutoff devices are installed against the gas leakage - Cutoff device are installed against the electric overload or leakage.

#### Hanging system

- Required vertical angle of preform : 90°±0.1° - Up-and-Down movement rate of furnace body(easily adjustable) ① Low Rate : 0.5mm ~ 5mm/min ② High Rate : 100mm ~ 300mm/min



#### Specification

Operating temperature	1,650°C		
rocess tube diameter	200mm		
Electric power	70kw		
Using gas	He, Cl <sub>2</sub> , O <sub>2</sub>		
Furnace rough size	W3,000 X H6,000 X L2,000mm		



#### Specification

opeemeation			
	Quartz rod for optical fiber preform		
Operating temperature	2,200°C		
Heat element	Graphite resistance furnace		
Electric power	55kw		
Using gas	N2		
Machine height	Approx. 11,000mm		



## Main sales record

Company	Samsung Electric, Hyundai Heavy Industries, Kangwon Industry, Deawoo Moroe, Daewoo Electirc, LG Metal, Kolon, Doosan Heavy Industries, Kumgang, Kumho, Daewoo Precision, Chosun Steel Wire, Pacific Metal, Dae A Lead Wire, Namsun Aluminium, KEPCO Nuclear Fuel, Daelim Motor, Woosung Tire, Ssangyoung Material, Daegu Tech, Taeseok Precision, Wonik, SK siltron, S&T Dynamics, LS Cable & System etc					
	SAMSUNG ▲HYUNDAI ☆KOLON \$\$ ଅଞ					
	SM남선알미늄	🕒 LG	KUMHO TIRE Better, All-Ways	<b>G</b> TaeguTec		
	<b>SK</b> siltron		LS			
Laboratory	Korea Institute of Industrial Technology, Research Institute of Industrial Science & Techonology(RIST), Korea Advanced Institute of Science & Technology (KAIST), Korea Institute of Machinery & Materials(KIMM), Rural Development Administration, Ulsan National Institute of Science and Technology(UNIST), Postech National Institute for Nanomaterials Technology(NINT) etc.					
	KITECH RIST 행인 포항산업과학연구원 KAIST NINT					
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Educational Institute	Daegu University, S Hanbat University, Kunsan Job Trainin	Sungkyunkwan Universi Pohang Techology Univ Ig, Busan Technology, Ul	ty, Chungbuk Univer ersity, Inchon Techno Isan Engineering,	y, Yeongnam University, sity, kumoh University, ology, Daegu Engineering, y Technical High School, etc		
	K 소 가 아 아 아 아 아 아 아 아 아 아 아 아 아 아 아 아 아 아	ତ 연세대학교 YONSEI UNIVERSITY	한양대학교 🛞 영	<mark>'남대학교</mark> mgnam University		
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